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PPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO	
10/003,044	12/06/2001	Hajime Matsumoto	43247	4952	
1609	7590 08/04/2006		EXAMINER		
	CE, ABRAMS, BERDO	PUTTLITZ, KARL J			
1300 19TH S SUITE 600	STREET, N.W.		ART UNIT	PAPER NUMBER	
	TON,, DC 20036	1621			
		DATE MAILED: 08/04/2006			

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)					
Office Action Comments	10/003,044	MATSUMOTO ET AL.					
Office Action Summary	Examiner	Art Unit					
	Karl J. Puttlitz	1621					
The MAILING DATE of this communication apports of the second section apports of the sect	ears on the cover sheet with the c	orrespondence address					
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period w  - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	TE OF THIS COMMUNICATION 6(a). In no event, however, may a reply be tim ill apply and will expire SIX (6) MONTHS from to cause the application to become ABANDONED	l. ely filed the mailing date of this communication. D (35 U.S.C. § 133).					
Status							
1) Responsive to communication(s) filed on 26 Ma	av 2006						
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closed in accordance with the practice under E.	·						
Disposition of Claims							
4)⊠ Claim(s) <u>1-3,5,6 and 8-15</u> is/are pending in the	annlication						
4a) Of the above claim(s) is/are withdraw							
5) Claim(s) is/are allowed.	·						
6)⊠ Claim(s) <u>1-3,5,6 and 8-15</u> is/are rejected.							
7) Claim(s) is/are objected to.							
	cleation requirement						
8) Claim(s) are subject to restriction and/or	election requirement.						
Application Papers							
9)☐ The specification is objected to by the Examiner							
10) The drawing(s) filed on is/are: a) acce	epted or b) $\square$ objected to by the E	Examiner.					
Applicant may not request that any objection to the o	frawing(s) be held in abeyance. See	37 CFR 1.85(a).					
Replacement drawing sheet(s) including the correcti	on is required if the drawing(s) is obj	ected to. See 37 CFR 1.121(d).					
11) The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form PTO-152.					
Priority under 35 U.S.C. § 119							
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents have been received.</li> <li>2. Certified copies of the priority documents have been received in Application No</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>							
Attachment(s)							
Notice of References Cited (PTO-892)	4) Interview Summary Paper No(s)/Mail Da						
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date		atent Application (PTO-152)					

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## **DETAILED ACTION**

The rejection under section 103 is maintained and repeated below. Applicant's remarks in connection with this ground of rejection are also addressed.

## Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-3, 5, 6 and 8-15 are rejected under 35 U.S.C. 103(a) as being unpatentable over U.S. Patent No. 3,709,928 to Murayama et al. (Murayama) in view of U.S. patent No. 4,317,962 to Sato et al. (Sato), in further view of *Kirk-Othmer Encyclopedia of Chemical Technology* (Kirk Othmer)

Murayama teaches the production of hydroxyalkylacrylates from the reaction alkylene oxides and acrylic or methacrylic acid. See column 1, lines 30-42.

The patent teaches a distillation of the reaction mixture to produce a distalate containing methacrylic acid (MAA in Table 1):

TABLE 1								
			Composition of product				Material embered to	
	Affility of the time of Signification (20 gd)	Reaction yield (mod person)	Distilla- See yield (we. persent)	AKEH Wt. Carsenso	MAA Wt. Pertenti	EDMA Rt. percenti	Hye of predime (APHA)	besting fortion of depicetion
Example 2	Triethylenes/yool	\$7.₽	84. ¢	껆	9, 6	0.2	5	Net observed,
	Dinetylybthalata	97.0 12.0	\$2. C \$4. &	62 66	0.4 1.4	0. 8 0. 8	2	Observed. Do.

Murayama fails to explicitly teach the addition of polymerization inhibitors. It is for this purpose that the examiner joins Sato. Sato teaches that it is well known that acrylic acid polymerizes so readily that, its polymer tends to be formed in the apparatus, particularly in the respective distillation towers, frequently impeding the operations of the apparatus and thus leading to a lowering of yield of acrylic acid to be a product. To avoid this, there has been widely accepted heretofore, as a method of inhibiting the polymerization of acrylic acid, a method of adding polymerization inhibitors to the steps, particularly to the absorption and distillation towers. As a typical polymerization inhibitor there is well known hydroquinone, which is generally used in combination with other effective polymerization inhibitor such as molecular oxygen, phenols, e.g., phenol, cresol and tert-butyl catechol, amines, e.g., diphenylamine, phenothiazine and methylene blue, quinones, e.g., hydroquinone monomethylether, or inorganic and organic salts, e.g., copper dimethyldithiocarbamate, copper diethyldithiocarbamate, copper dibutyldithiocarbamate and copper salycilate. See column 1, lines 23-53. Accordingly, those of ordinary skill would have been motivated to add polymerization inhibitors any distillation where acrylic acid or MAA is present, and is therefore, prima facie obvious.

Applicant maintains that Murayama fails to teach the recycling of methacrylic acid. However, those of ordinary skill would be motivated to recycle raw materials isolated from a reaction product in order to increase reaction efficiency, and therefore, recycling methacrylic acid as a raw material is prima facie obvious. This is especially true for valuble reagent such as MAA or its derivatives, which are industrially important

chemicals, See Kirk Othmer. Therefore, notwithstanding the fact that neither Murayama nor Sato teach recycle of methacrylic acid, its recycle is well within the motivation of those of ordinary skill in order to recover a valuable reagent.

Again, Applicant argues that Murayama fails to teach the recycle of (meth)acrylic acid. This ignores the statement in the rejection that recycling of valuable materials like MAA is obvious in view of references which teach its value such as Kirk Othmer. In this regard, it is always within the motivation of those of ordinary skill to provide for the recycling of unreacted starting materials, which is longstanding in the chemical arts, whether or not a reference specifically states this axiom in the process of hydroxyalkyl (meth)acrylates. This argument is also applied to other materials such as alkaline oxide, see claims 2 and 3.

The examiner also maintains that plate or packed columns are strongly suggested by the term "distillation" as it applies to the separation of (meth)acvrylic acid. Morover, the recovery of any product, including hydroxyalkyl(meth)acrylates, is within the motivation of those of ordinary skill. With regard to s a second distillation step, it is well known that further purification of MAA is by further distillation.

The examiner submits that Sato is provided for the proposition that polymerization inhibitors are used in any purification system where MAA is present, notwithstanding the fact that the instant claims are drawn to the preparation of hydroxyalkyl(meth)acrylic acid. In this regard, those of ordinary skill would have been motivated to modify the process of Murayama to include the disclosed polymerization inhibitors.

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With regard to the "intermediate tank" in claims 12 and 14, any conduit, such as a tube, would meet this limitation.

The objection to the Oath is withdrawn in view of the application data sheet provided in the outstanding reply by Applicant.

THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

## Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Karl J. Puttlitz whose telephone number is (571) 272-

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0645. The examiner can normally be reached on Monday to Friday from 9 a.m. to 5 p.m.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thurman K. Page, can be reached at telephone number (571) 272-0602. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Karl J. Puttlitz Assistant Examiner

THURMAN K. PAGE
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